

Ship Friday 28/05

Work Order ID 59130

May 26, 2010 1:40:04 PM



Page 1

Item ID: D350-740-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Disabling

Start Date: 5/26/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

S 6/6/28

for CL 10/05/28

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-5-27 S

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

S 6/6/28

KL

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Page 2

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Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

PACKAGING RESOURCE #1 20 ☐ Identify and pack for shipping as  
per PPP D350-740-011 ☐ Location: \_\_\_\_\_ ☐ PPP  
Rev: e ☐ Record Key Numbers For The Following: ☐ D3371-  
041 ☐ D3372-041 ☒ C420K

16-5-28 *[Signature]*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/01 *[Signature]*

*ME*  
10-5-28

# Picklist Print

May 26, 2010 1:40:03 PM

Page 1

Work Order ID: 59130

Parent Item: D350-740-011

Parent Item Name: Dual Disabling

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Start Date: 5/26/10

Required Date: 5/28/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3371-041

Manufactured

No

120

Each

1.0000

1

1



Pedal Lock Assembly

C420A

Location

st493

Loc Qty

1

Loc Code

1

58644

110

Each

0.0000

1

1

D3372-041

Manufactured

No



Collective Lock Assembly

C420A



B59129 10-5-2789